



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO042572	MES002-VC	1	1	Net 60	M304TS0.750W.049	304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				600	2/19/2019	600		S155738	Stock	2/20/2019	\$ 3.80 / ft	2		\$2,280.00	Metaux Solutions
		2			M304TS0.750W.065	304 Sq Tube .75X.75X.065W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				400		400		S155739	Stock	2/20/2019	\$ 3.25 / ft	2		\$1,300.00	Metaux Solutions
										<b>Total:</b>		<b>1,000</b>								<b>\$2,709.25</b>	

Plex 2/22/2019 8:26 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO042572



**Supplier:** MES002-VC  
Metaux Solutions  
2625 boul Jacques-Cartier Est  
Longueuil  
QC  
J4N 1L7 Canada  
Phone: 800 558 8858  
Fax: 514 633 8044

**PO No:** PO042572

**PO Date:** 2/11/19

**Due Date:** 2/19/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

E-MAILED  
FEB 12 2019

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓ At		M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	2/19/19	600 ft	0 ft	600 ft	\$3.80/ft	\$2,280.00
2 ✓ At		M304TS0.750W.065		304 Sq Tube .75X.75X.065W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	2/19/19	400 ft	0 ft	400 ft	\$3.25/ft	\$1,300.00

**Grand Total:** \$3,580.00



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Canada

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# PURCHASE ORDER

## PO042572



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

A handwritten signature in black ink, appearing to be "CL" followed by a stylized flourish, enclosed within a hand-drawn oval.

Plex 2/11/19 2:23 PM dart.lavoie.chantal



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

## Material Requirements Planning Over Time

Part No / Name	Suppliers	Minimum Inventory	Inventory		Past Due	2/10/2019	2/17/2019	2/24/2019	3/3/2019	3/10/2019	3/17/2019	3/24/2019	3/31/2019	4/7/2019	4/14/2
<b>Eagle Stainless</b>															
<b>M304TS0.500W.049</b> Square Tubing	EAS001- VU - 75 TWM001- VU - 10	200	718	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	14	151	91	204	0	0	0	0	0	0	0
				Parent Demand	130	0	8	0	0	0	0	0	0	0	0
				Net	574	423	323	119	119	119	119	119	119	119	119
<b>Metaux Solutions</b>															
<b>M304TS0.750W.049</b> 304 Sq Tube .75X.75X.049W	MES002- VC - 5	80	490	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	13	242	77	134	48	0	0	0	0	0	0
				Parent Demand	169	0	29	0	0	0	0	0	0	0	0
				Net	308	66	-40	-174	-222	-222	-222	-222	-222	-222	-222
<b>M304TS0.750W.065</b> 304 Sq Tube .75X.75X.065W	MES002- VC - 5	140	137	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	4	0	0	0	50	191	0	0	0	0	0
				Parent Demand	116	0	0	0	0	0	0	0	0	0	0
				Net	17	17	17	17	-33	-224	-224	-224	-224	-224	-224
<b>Total Price</b>															

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## Shipping Order

19/02/2019

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 **Tel. : 450 641-3330**

**Order** : 141857  
**Reference** : 42572  
**Ship** : PICK UP / PICK UP

**Customer :** 6323336**Ship To**

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

**Tel.:** 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
SSQT34340494	304 SQ TUBE .750 X .049 WALL 30 X 20' *****	600	600	0
SSQT34340654	HT <u>TBK060596</u> TUBE SS304 180 GRIT 3/4" X 3/4" X .065" 20 X 20' ***** HT <u>VLGS04105</u>	400	400	0
	LIVRE AVEC AUTRE COMMANDE JP			

**Shipping** : \_\_\_\_\_**Package No** : \_\_\_\_\_**Merchandise Received:** \_\_\_\_\_**Ref.** : \_\_\_\_\_

\_\_\_\_\_

002336



允強實業股份有限公司  
YC INOX CO., LTD.

## INSPECTION CERTIFICATE

EN 10204-3.1:2004

No.270, Sec.4, Jungshan Rd., Shijou Shiang,  
Chang-Hwa, Taiwan, R.O.C  
http://www.ycinox.com  
TEL : +886-4-8899666 FAX : +886-4-8899770



Customer		Customer No.	FCA027	Certificate No.	180718P0113
Product	STAINLESS STEEL WELDED TUBE	Commercial Invoice No.	J18070022	Date of Issue	2018/07/18
Specification	ASTM A554-16	PO No.	P010185	Order No.	EP18050236-1
Steel Grade	MT-304	Finish	MILL	P.I.No.	PI 1805-151
				Weight No.	C18070248

Item No.	Heat No.	Product Description	Chemical Composition(%)													Tension Test			*01		
			C	Si	Mn	P	S	Ni	Cr	0.2% Y.S.			T.S.	E.L.							
										X10 <sup>-3</sup>	X10 <sup>-2</sup>	X10 <sup>-2</sup>									
															MPa	%	HRB				
Specification																					
			Quantity Pcs																		
				Min.																	
				Max.																	
1	TBK060596	3/4"(19mm)x3/4"(19mm) x 0.049"(1.25mm) x 20FT	200	80	100	200	45	30	1100	2000											
2	TBK060834	1"(25.4mm)x1 1/4"(31.8mm) x 0.12"(3.05mm) x 20FT	100	54	42	106	33	2	811	1814					294	674		58	87		
3	TBK062680	1 1/4"(31.8mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	25	54	45	107	31	2	804	1821					308	672		53	85		
4	TBK053580	1 1/2"(38.1mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	42	54	45	82	33	2	809	1801					277	638		55	83		
5	TBK071170	1 1/2"(38.1mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	83	24	52	163	29	1	800	1810					292	648		53	85		
6	TBK061191	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	30	54	45	107	31	2	804	1821					308	672		53	85		
7	TBK061209	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	90	44	52	86	38	3	807	1831					268	627		56	81		
8	TBK062452	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	30	44	45	82	33	2	809	1801					277	638		55	83		
9	TBK051018	2"(50.8mm)x2"(50.8mm) x 0.180"(4.57mm) x 20FT	20	22	38	139	20	3	803	1821					299	640		55	83		
10	TBK051809	2"(50.8mm)x2"(50.8mm) x 0.180"(4.57mm) x 20FT	30	20	40	140	34	1	804	1814					308	643		54	84		
11	TBK060322	2"(50.8mm)x2"(50.8mm) x 0.250"(6.35mm) x 20FT	15	44	48	87	31	4	813	1810					297	612		57	84		
12	TBK060323	2"(50.8mm)x2"(50.8mm) x 0.250"(6.35mm) x 20FT	10	44	48	87	31	4	813	1810					297	612		57	84		
13	TBK041093	2 1/2"(63.5mm)x2 1/2"(63.5mm) x 0.180"(4.57mm) x 20FT	10	22	40	142	29	2	804	1810					332	652		53	87		
14	TBK041092	2 1/2"(63.5mm)x2 1/2"(63.5mm) x 0.250"(6.35mm) x 20FT	15	53	55	87	33	3	808	1813					322	649		54	88		
15	TBK020282	3"(76.2mm)x3"(76.2mm) x 0.12"(3.05mm) x 20FT	15	23	40	139	28	1	804	1808					318	648		54	86		
16	TBK070341	3"(76.2mm)x3"(76.2mm) x 0.12"(3.05mm) x 20FT	15	45	47	86	32	2	811	1820					283	632		54	83		
17	TBK051779	4"(101.6mm)x4"(101.6mm) x 0.180"(4.57mm) x 20FT	20	20	40	140	34	1	804	1814					308	643		54	84		
18	TBK040233	4"(101.6mm)x4"(101.6mm) x 0.12"(3.05mm) x 20FT	6	47	42	90	35	6	812	1819					270	617		56	80		
19	TBK061999	4"(101.6mm)x4"(101.6mm) x 0.12"(3.05mm) x 20FT	9	44	52	86	38	3	807	1831					268	627		56	81		
TOTAL:			760																		

Remark

Tensile test value references to raw material.  
Hardness test value references to raw material.

\*01 = Hardness Test  
\*Gauge Length: 50mm

Visual Inspection(Surface) and Dimension Check : OK

1MPa=1N/mm<sup>2</sup>=10bar=145psi=10.2kgf/cm<sup>2</sup>

We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification. The material described above has been found free of radiation by raw material supplier.

1.ISO 9001:2015 (No.01 100 056298)  
2.PED / AD2000 (No.01 202 TWINQ-05 0105)  
3.ISO 14001:2004 (No.01 104 822 096385)  
4.OHSAS 18001:2007 (No.01 113 822 096385)

Manager of Quality Assurance Department

Jay Chen



Ch 1.  
M304TS0.75W0.049



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH  
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES  
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.75W0.049

RELEASED  
2014-05-26  
nd

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)			DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING			AJS	09.10.16
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR DB-045 FOR DETAILS).			AJS	09.08.28
A	NEW ISSUE			DS	01.08.08
REV.	DESIGN	DS	DB	BY	DATE
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.					
DATE	14.05.20				
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWING NO. M304TS				REV. D	SHEET 1 OF 1
TITLE 304/316 SQUARE TUBING				SCALE	NONE
COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.					

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TS0.750W.249

PO / BATCH NO.: P0042572/5155738

DATE: 19/02/22

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.750"

QUANTITY RECEIVED: 600FT

THICKNESS RECEIVED: 0.750"

QUANTITY INSPECTED: 600FT

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASIN A554
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	MT: TBK00596
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>9-89 FEB 22 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





XOXI SHONEN

Fax: (+84 273) 364 2557  
E-mail: jerry@vinlonginox.vn; cs@vinlonginox.vn

Product Name:		ASTM A554 Stainless Steel Welded TIG Tubes						Customer:	PI No.:			Certificate No.:	145/18-GS004-B						
NO.	Heating NO.	Size			Thickness		Quantity (FT)	Net Weight (KGS)	Finish (GRIT)	Material	Chemical Composition (%)								
		(INCH)	(MM)	(GA.)	(INCH)	(MM)					C	Si	Mn	P	S	Ni	Cr	N	Mo
1	VLS04104	1.000	25.40	18	0.049	1.13	500	109.60	180	304	0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/
2	VLS04106	1.000	25.40	11	0.120	2.78	460	220.60	180		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
3	VLS04106	1.250	31.75	11	0.120	2.78	460	279.60	180		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
4	VLS04105	2.000	50.80	16	0.065	1.50	360	208.60	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
5	VLS04106	2.000	50.80	11	0.120	2.78	1,900	1,946.00	180		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
6	VLS04105	2.125	54.00	16	0.065	1.50	3,280	1,977.20	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
7	VLS04105	2.250	57.15	16	0.065	1.50	540	343.60	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
8	VLS04105	2.500	63.50	16	0.065	1.50	540	384.60	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
9	VLS04105	0.500	12.70	16	0.065	1.50	500	82.60	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
10	VLS04105	0.625	15.88	16	0.065	1.50	500	102.60	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
11	VLS04104	0.750	19.05	18	0.049	1.13	1,380	291.60	180		0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/
12	VLS04106	0.750	19.05	11	0.120	2.78	500	213.60	MF		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
13	VLS04105	0.750	19.05	16	0.065	1.50	900	226.20	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
14	VLS04105	1.000	25.40	16	0.065	1.50	5,120	1,813.40	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
15	VLS04104	1.000	25.40	18	0.049	1.13	5,920	1,614.00	180		0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/
16	VLS04106	1.000	25.40	11	0.120	2.78	1,060	669.20	180		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
17	VLS04106	1.000	25.40	11	0.120	2.78	2,500	1,580.40	MF		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
18	VLS04106	1.250	31.75	11	0.120	2.78	600	468.60	MF		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
19	VLS04105	1.250	31.75	16	0.065	1.50	2,160	972.80	180		0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/
20	VLS04106	1.500	38.10	11	0.120	2.78	1,500	1,475.80	MF		0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/
21	VLS04107	1.500	38.10	7	0.179	4.14	500	681.20	MF		0.054	0.405	1.25	0.034	0.003	8.36	18.67	/	/
22	VLS04108	2.000	50.80	11	0.250	5.78	400	1,001.20	180		0.059	0.409	1.31	0.037	0.003	8.36	18.63	/	

NO.	Mechanical Test			Solution Annealing Temperature	Method OF Cooling	Flattening Test	Flange Test	Hydrostatic Test	Intergranular Corrosion Test	Surface Quality	Wall Thickness Tolerance	Dimension Tolerance
	TS (Rm) N/mm <sup>2</sup>	Elongation (%)	Y.S(Rp) 0.2%N/mm <sup>2</sup>									
4	687	54	288	/	/	/	/	/	/	GOOD	±10%	GOOD
5	652	56	258	/	/	/	/	/	/	GOOD		GOOD
6	687	54	288	/	/	/	/	/	/	GOOD		GOOD
7	687	54	288	/	/	/	/	/	/	GOOD		GOOD
8	687	54	288	/	/	/	/	/	/	GOOD		GOOD
9	687	54	288	/	/	/	/	/	/	GOOD		GOOD
10	687	54	288	/	/	/	/	/	/	GOOD		GOOD
11	650	56	258	/	/	/	/	/	/	GOOD		GOOD
12	652	56	258	/	/	/	/	/	/	GOOD		GOOD
13	687	54	288	/	/	/	/	/	/	GOOD		GOOD
14	687	54	288	/	/	/	/	/	/	GOOD		GOOD
15	650	56	258	/	/	/	/	/	/	GOOD		GOOD
16	652	56	258	/	/	/	/	/	/	GOOD		GOOD
17	652	56	258	/	/	/	/	/	/	GOOD		GOOD
18	652	56	258	/	/	/	/	/	/	GOOD		GOOD
19	687	54	288	/	/	/	/	/	/	GOOD		GOOD
20	652	56	258	/	/	/	/	/	/	GOOD		GOOD
21	652	56	258	/	/	/	/	/	/	GOOD		GOOD
22	652	58	258	/	/	/	/	/	/	GOOD		GOOD
23	652	58	258	/	/	/	/	/	/	GOOD		GOOD
24	652	56	258	/	/	/	/	/	/	GOOD		GOOD
25	652	56	258	/	/	/	/	/	/	GOOD		GOOD
26	580	73	281	/	/	/	/	/	/	GOOD		GOOD
27	580	73	281	/	/	/	/	/	/	GOOD		GOOD

Remarks:

Junge, Quality Assurance Engineer:

*[Signature]*

1. Through inspection and test the quality of these products conforms the stipulation of related contract and standard.

Stamp of Department of Quality Assurance



2. If there have any query, please clarify via phone call, fax or email, indicating the certificate number.

3. We have been certificated to ISO 9001:2015 Quality Assurance System.

Copies Are Invalid

Date: 22-08-2018



Line 2.  
M304TS0.750W.065



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH  
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES  
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED  
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3819)	DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	09.10.16
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	AJS	09.08.28
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DB		
CHECKED			
MFG. APPR.	DRAWING NO. M304TS		REV. D SHEET 1 OF 1
APPROVED	TITLE		SCALE
DE APPR.	304/316 SQUARE TUBING		NONE
DATE	14.05.20		

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.750W.065

DATE: 19/02/22

PO / BATCH NO.: P0042572/S155739

MATERIAL CERT REC'D: 1/5

QUANTITY RECEIVED: 400 FT

QUANTITY INSPECTED: 400 FT

QUANTITY REJECTED: 18

THICKNESS ORDERED: 0.750"

THICKNESS RECEIVED: 0.750"

SHEET SIZE ORDERED: 11x17

SHEET SIZE RECEIVED:                     

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A554
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HT: VLGS04105
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>DAS 61 9-89</u>	SIGNED OFF BY:	<u>                                </u>
DATE:	<u>FEB 22 2019</u>	DATE:	<u>                    </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in